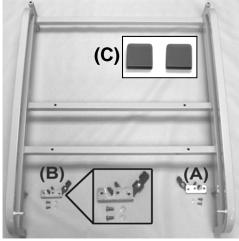


(2) 566205 - 5/16-18 Locknut

Left & Right is determined - as if sitting in the chair

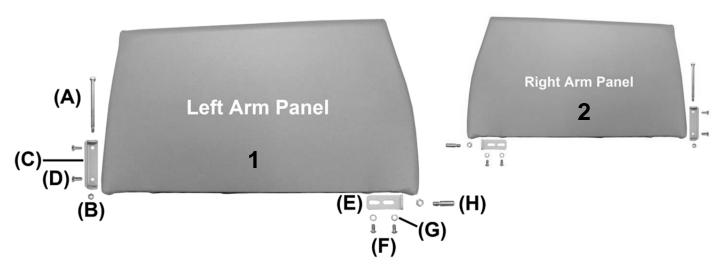
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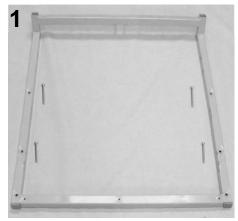
			WO .	9	
			PARTS LIST		
Image Number	Note	Part Number	Description	QTY per Product	
			VERSION 1		
1	Α	400550	CASTER, NYLON 5" TOTAL LOCK	3	
1	A, C	400560	CASTER, NYLON 5" DIRECTIONAL LOCK	1	
			<u>VERSION 2</u>		
2	В	400570	CASTER, NYLON 5" TOTAL LOCK W/PERCISION BEARING WHEEL	3	
2	B, C	400580	CASTER, NYLON 5" DIRECTIONAL LOCK W/PRECISION BEARING WHEEL	1	
1		566505	SCREW-MACH 1/4-20 X 1 1/4 RND PHILLIP M/S ZINC	4	
1		566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	4	
2	D	246902	694 SWING-ARM MAIN FRAME, WELDED	1	
2A		202765	ROTARY LATCH LEFT SWING ARM KIT	1	
2B	Е	402765	ROTARY LATCH	1	
2A	Е	402755	LATCH HANDLE, TABBED (RED)	1	
2A	Е	510200	RIVET 1/4 X 3/8 X 7/16 HEAD	1	
2B		202760	ROTARY LATCH RIGHT SWING ARM KIT	1	
2A	Е	402760	ROTARY LATCH	1	
2B	Е	402755	LATCH HANDLE, TABBED (RED)	1	
2B	Е	510200	RIVET 1/4 X 3/8 X 7/16 HEAD	1	
2A, 2B		566572	SCREW, BUTTON HEAD 1/4-20 X 3/4"	4	
2A, 2B		566301	WASHER-1/4 INT. TOOTH LOCKWASHER ZINC	4	
2C	D	700890	CAP, FLAT RECTANGULAR , GRAY, .25" X 1"	2	
			NOTES		
Note			Description		
Α	VERSION 1 = 694's made BEFORE serial # 694109757				
В	VERSION 2 = 694's made from serial # 694109757 to Present				
С	400560 or 400580 is installed on the LEFT REAR of chair frame. (DARK GRAY BRAKE TAB)				
D			TO March 17, 2008 customers will need order ALL of the parts listed below	ow	
			Arm Main Frame, Welded (current version)		
			nge Brkt Reinforced		
	. ,		Shoulder Bolts, Plated		
	(0) 500005 5(40.40.1				

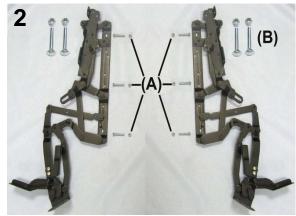
It is NOT recommended that these parts be sold seperately however in special cases they can be.

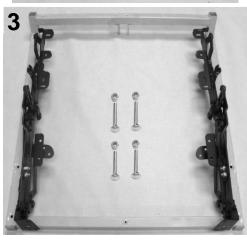


PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
			VERSION 1		
1	A, C	U0402XX	694 UPH. SWING-ARM PANEL - LEFT	1	
2	A, C	U0502XX	694 UPH. SWING-ARM PANEL - RIGHT	1	
1C	Е	402720	SWING ARM HINGE BRACKET	1	
1D	Е	566410	BOLT - 5/16 X 3/4 HEX HEAD	2	
1E	Е	202740	LATCH BRACKET ARM, GRAY	1	
1F	Е	566572	SCREW, BUTTON HEAD 1/4-20 X 3/4"	2	
1G	Е	566301	WASHER-1/4 INT. TOOTH LOCKWASHER ZINC	2	
1H	Е	202770	STRIKER PIN, 3/8 X 1" (5/16-18 THREAD)	1	
1H	Е	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	1	
N/A		566543	SHOULDER BOLT - 3/8 X 3/4 IMPORT ZINC SKT	2	
			<u>VERSION 2</u>		
1	B, C	U0403XX	694 UPH. SWING-ARM PANEL - LEFT	1	
2	B, C	U0503XX	694 UPH. SWING-ARM PANEL - RIGHT	1	
1B	D, E	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	SEE NOTES	
1C	Е	202735	WELDED HINGE BRKT REINF.	1	
1D	Е	566410	BOLT - 5/16 X 3/4 HEX HEAD	2	
1E	Е	202740	LATCH BRACKET ARM, GRAY	1	
1F	Е	566572	SCREW, BUTTON HEAD 1/4-20 X 3/4"	2	
1G	Е	566301	WASHER-1/4 INT. TOOTH LOCKWASHER ZINC	2	
1H	Е	202770	STRIKER PIN, 3/8 X 1" (5/16-18 THREAD)	1	
1A	D	566555	3/8 X 4 1/2, ZINC SKT SHOULDER SCREW	1	
NOTES					

	113123							
Note	Description							
Α	VERSION 1= 694's made prior to March 17th, 2008							
В	VERSION 2= 694's made after March 17th, 2008							
С	XX- Use color code for specific part number i.e. 02 - Royal Blue							
D	VERSION 2 - 1B is included when ordering Arm-Panel - 1B must be ordered separate when ordering 566555							
Е	It is NOT recommended that these parts be sold seperately however in special cases they can be.							
OPTIONS	For TB133 Add TB after Part Number i.e. U040202TB							
	For HM/HT option please see HM/HT options page							
	Use 00 in place of options code if unavailable i.e. U040202TB 00 For Upholstered Back w/ TB & NO HM/HT							
	Left & Right is determined - as if sitting in the chair							





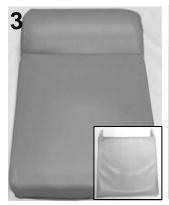


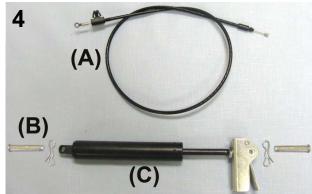


PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
1		216730K	557A STYLE SEAT FRAME KIT	1	
1	Α	216730	WELDED SEAT FRAME 557A	1	
1	Α	566515	SCREW-MACH 10-24 X 1 3/4 PAN PHILLIP M/S ZINC	4	
1	Α	700700	SQ 1" CAP, GRAY	2	
2		200800K	653 MECHANISM KIT	1	
2	Α	400810	MECH 525/529/653 LEFT SIDE	1	
2	Α	400820	MECH 525/529/653 RIGHT SIDE	1	
2	Α	402670	MID OTTOMAN BRKT LEFT	1	
2	Α	402680	MID OTTOMAN BRKT RIGHT	1	
2A	Α	566506	SCREW-MACH 1/4-20 X 1 1/2 RND PHIL M/S ZINC	6	
2B, 3	Α	566401	BOLT-CARRIAGE 1/4-20 X 1 1/2 ZINC	4	
2	Α	566504	SCREW-MACH 1/4-20 X 3/4 RND PHILLIP M/S ZINC	4	
2A, 2B, 3	Α	566204	NUT-1/4-20 HEX NYLON LOCKNUT ZINC	14	
3	В	216740K	557A STYLE SEAT FRAME W/MECH KIT	1	
4		704300	SAFETY SHIELD, BLACK (L&R PAIR)	1 PAIR	
4		566536	SCREW-TAP 10 X 1 3/4 RND STD WASHER SQ T/S ZINC	2	
Note	Description				
Α	It is NOT recommended that these parts be sold seperately however in special cases they can be.				
В	All parts listed above are included in this kit				
	Left & Right is determined - as if sitting in the chair				



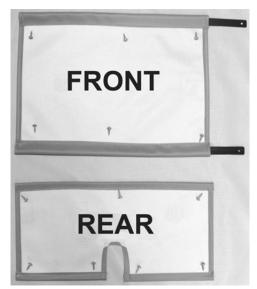


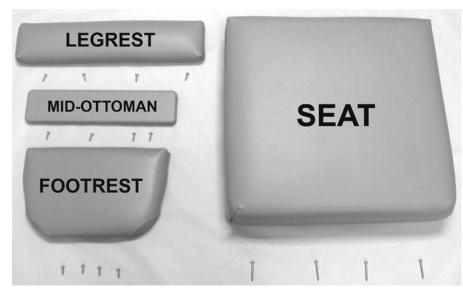




PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
1		243204W	BACK FRAME W/WEBBING (653-655-690-694)	1	
1	Α	200025	CLEVIS/COTTER PIN ASSM. KIT	2	
2		243205K	653 RELEASE HANDLE ASSM KIT	1	
2	D	243205	653 RELEASE HANDLE	1	
2	D	566512	SCREW-MACH 10-24 X 1 PAN PHILLIP M/S ZINC	1	
2	D	566321	WASHER-SBUP 3/16 STEEL BACK WASHER	1	
2	D	566219	CAP NUT, 10-24 STAINLESS STEEL	1	
2	D	566310	WASHER-1/4 NYLON F/W (.275 X .50 X .0625)	3	
2	D	566407	BOLT-1/4-20 X 1 1/4 HEX CAP SCREW GR 5 ZINC	2	
2	D	566200	NUT-1/4-20 HEX FINISH NUT ZINC	2	
3	В	U0208XX	UPHOLSTERED BACK	1	
3	B, C	HC00-XX	HEADREST COVER	1	
4A		403500	CONTROL CABLE 34"	1	
4B		200025	CLEVIS/COTTER PIN ASSM. KIT	2	
4C	Е	205210	CLINICAL CHAIR GAS CYL. W/OPERATOR ASSM'D & ADJUSTED	1	

	NOTES						
Note	Description						
Α	Parts are included with 243204W						
В	XX- Use color code for specific part number i.e. 02 - Royal Blue						
С	HEADREST COVER is a separate item & is NOT included with the uph. back when ordering						
D	t is NOT recommended that these parts be sold seperately however in special cases they can be.						
Е	When ordering it is reccommended that part # 200025 be ordered as well.						
OPTIONS	For TB133 Add TB after Part Number i.e. U020802 TB						
	For HM/HT option add HM or HT after TB option i.e. U020802TB HM						
	Use 00 if option is not needed i.e. U020802 00 HM for upholstered back without TB & with HM/HT						

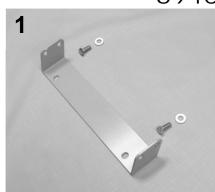




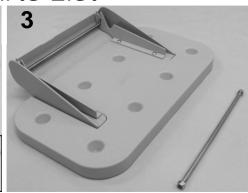
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PARTS LIST					
Image				QTY per	
Number	Note	Part Number	Description	Product	
1	A, B	U1403XX	FRONT APRON	1	
1	A, B	U1503XX	REAR APRON	1	
1		229910	APRON SLAT, FRONT (653 STYLE)	2	
1		566534	SCREW-TAP 10 X 3/4 RND WASHER SQ T/S ZINC	13	
2	A, B	U1003XX	UPHOLSTERED LEGREST	1	
2	A, B	U1201XX	UPHOLSTERED MID-OTTOMAN	1	
2	A, B	U1104XX	UPHOLSTERED FOOTREST	1	
2		566511	SCREW-MACH 10-24 X <u>3/4"</u> PAN PHIL M/S ZINC	12	
2	A-C	U0303XX	UPHOLSTERED SEAT W/ LIQUICELL	1	
2		566515	SCREW-MACH 10-24 X <u>1 3/4"</u> PAN PHILLIP M/S ZINC	4	
N/A	С	490014	JUMPER , SEAT HEATING ELEMENT TO CONTROL MOD.	1	

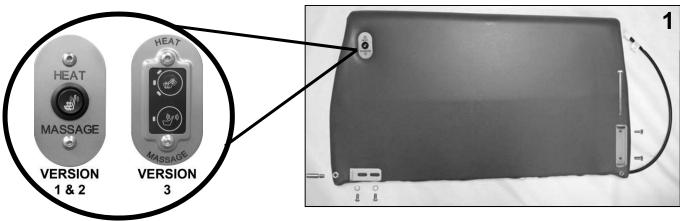
	NOTES
Note	Description
Α	XX- Use color code for specific part number i.e. 02 - Royal Blue
В	Screws needed to attach this product are included
С	Chairs with HM option made PRIOR to June, 01 2007 will need to order 490014 @ NO ADDITIONAL
OPTIONS	For TB133 Add TB after Part Number i.e. U0303XXTB
	For HM/HT option add HT after TB option i.e. U0303XXTB HT
	Use 00 if option is not needed i.e. U030302 00 HM for upholstered back without TB & with HM/HT







			PARTS LIST	
Image				QTY per
Number	Note	Part Number	Description	Chair
	Α		VERSION 1	
1	С	261635	SIDE TABLE W-CUPHOLDER INSTALLATION KIT 690 STYLE	2
1	В	402685	SIDE TABLE MOUNTING BRKT	1
1	В	566410	BOLT - 5/16 X 3/4 HEX HEAD	2
1	В	566304	WASHER-5/16 SAE FLAT WASHER ZINC	2
1	В	700420	SIDE TABLE BLOW MOLDED PLASTIC VERSION ONE W/CUP HOLDER	2
1	В	301300	SIDE TABLE HINGE BKT L/R (PR)	2
1	В	566300	WASHER-10 INTERNAL TOOTH WASHER ZINC	4
1	В	566509	SCREW-MACH 10-24 X 3/8 PAN PHIL M/S ZINC	4
1	В	243273	THREADED ROD FOR SIDE TABLE KIT	4
1	В	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	8
3	А		VERSION 2	
3	С	261640	SIDETABLE/COVER REPLACEMENT KIT BOLT-ON BRKT STYLE	1
1	В	402685	SIDE TABLE MOUNTING BRKT	1
1	В	566410	BOLT - 5/16 X 3/4 HEX HEAD	2
1	В	566304	WASHER-5/16 SAE FLAT WASHER ZINC	2
2	В	700425	SIDE TABLE, BLOW MOLDED (USED W/COVER)	1
2	В	700426	COVER, INJECTION MOLDED (FOR SIDE TABLE)	1
2	В	203150	SIDE TABLE HINGE BRKT (PR), GRAY	1
2	В	566561	#12 X 3/4" PANHEAD PHILLIPS TAP SCREW, ZINC	4
2	В	243270	5/16 SS ROD FOR SIDE TABLE	1
2	В	243273	THREADED ROD FOR SIDE TABLE KIT	1
2	В	566205	NUT-5/16-18 HEX NYLON LOCK NUT ZINC	2
			NOTES	
Note			Description	
Α			s ¾ inches thick. VERSION 2 side table is 1 ¼ inches thick.	
В	It is NOT recommended that these parts be sold seperately however in special cases they can be.			
С	Kit incl	udes ALL items I	isted below "VERSION"	



	PARTS LIST					
Image				QTY per		
Number	Note	Part Number	Description	Product		
	Α		<u>VERSION 1</u>			
1	A, D-F	U0502XX00M1	UPHOLSTERED ARM PANEL W/ HM SWITCH ASSM. KIT	1		
1	A, D-F	U0502XX00H1	UPHOLSTERED ARM PANEL W/ HT SWITCH ASSM. KIT	1		
	В		<u>VERSION 2</u>			
1	B, D-F	U0503XX00M1	UPHOLSTERED ARM PANEL W/ HM SWITCH ASSM. KIT	1		
1	B, D-F	U0503XX00H1	UPHOLSTERED ARM PANEL W/ HT SWITCH ASSM. KIT	1		
	С		<u>VERSION 3</u>			
1	C, D-F	U0503XX00HM	UPHOLSTERED ARM PANEL W/ HM MEMBRANE ASSEMBLY KIT	1		
1	C, D-F	U0503XX00HT	UPHOLSTERED ARM PANEL W/ HT MEMBRANE ASSEMBLY KIT	1		
	NOTES					
Note			Description			
Α	VERSION 1= 694's made prior to March 17th, 2008					
В	VERSION 2 = 694's w/ SWITCH ASSM. made AFTER March 17th, 2008					
С	VERSION 3 = 694's w/ MEMBRANE ASSM. made AFTER March 17th, 2008					
D	Customers will have to CALL customer service [with serial #] to verify correct "VERSION"					
Е	XX- Use color code for specific part number i.e. 02 - Royal Blue					
F	See PAGE 2 for a complete list of hardware available for the RIGHT arm panel.					

For additional options please see: **HM-HT OPTIONS PAGE**

PIVOT TABLE OPTIONS PAGE

IV POLE OPTIONS PAGE

OXYGEN TANK HOLDER OPTIONS PAGE